

Work Order ID 101396

Thursday, May 09, 2013 1:48:40 PM

ASAP

101396

~~2nd~~

Page 1

Item ID: D412-775-013 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Step Protective Trim
 Start Date: 5/9/2013 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 5/10/2013 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: ME Date: 13-5-9 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9503	A								
IIN D412-775	Rev A								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D412-775-013 CHG003								
105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									

KSP

SMD
BS 13

2 J. J. M. 13-5-10

(2)

13-5-10

2x

SP
13-5-10

Work Order ID 101396

Thursday, May 09, 2013 1:48:40 PM

101396

Page 2

Item ID: D412-775-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Step Protective Trim

Stop ***NS2***

Start Date: 5/9/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/10/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

120

Packaging

0.00

120

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-775-013

Location: 031

PPP Rev: _____

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

2 13/5/13



13/5/13

ME

13-5-13

Picklist Print

Thursday, May 09, 2013 1:48:39 PM

Page 1

Work Order ID: 101396
 Parent Item: D412-775-013
 Parent Item Name: Step Protective Trim

Start Date: 5/9/2013 Required Date: 5/10/2013
 Start Qty: 2.00 Required Qty: 2.00

Comments: IPP Rev:A 08-12-10 new issue DD verified by:ec IPP Rev:B add pick kit DD 10.02.18
 Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3608-1 Lower Doubler		Manufactured	No			110	Each	3.0000	1	2	SP		
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SHA 20

Location	Loc Qty	Loc Code
st175	3	
86604	1	
87714	2	

1K
1K

D3608-3
Upper Doubler

SHA 20

Manufactured	No	110	Each	4.0000
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Location	Loc Qty	Loc Code
st175	4	
86605	1	
87459	3	

1K
1K

SP 13-570

53.7 WEIGHT AND BALANCE

INSTALLATION	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D412-775-011	1.20 lb	0 in	0 in lb	45.5 in	54.3 in lb
Door Sill Protective Trim Kit	0.54 kg	0 m	0 m kg	1.16 m	0.63 m kg
D412-775-013	1.25 lb	+44.8 in	+56.0 in lb	69.0 in	86.25 in lb
Step Protective Trim Kit	0.57 kg	+1.14 m	+0.65 m kg	1.75 m	1.00 m kg
D412-775-015	1.39 lb	+41.5 in	+57.7 in lb	172 in	239.1 in lb
Fuel Panel Protective Trim Kit	0.63 kg	+1.05 m	+0.66 m kg	4.37 m	2.75 m kg

53.8 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-775-011	DOOR SILL PROTECTIVE TRIM KIT
	X		D412-775-013	STEP PROTECTIVE TRIM KIT
		X	D412-775-015	FUEL PANEL PROTECTIVE TRIM KIT
2			D3602-1	ANGLE
	1		D3608-1	LOWER DOUBLER
	1		D3608-3	UPPER DOUBLER
		1	D3609-1	DOUBLER

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